



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	859889	1	Cylinder head	
2	858331	4	· Valve seat, EXHAUST	STD D
3	860035	4	· Valve seat, INLET	STD D
4	419653	8	· Valve guide	
5	477026	9	· Expansion plug	
6	967853	8	· Cap plug	
7	968955	1	· Expansion plug	
8	967948	8	· Expansion plug	
9	949329	4	· Gasket	
10	861255	4	· Spray sleeve	(838609)
11	838896	4	· Sealing ring	
12	838821	4	· O-ring	
13	838619	4	· Steel ring	
14	858993	1	Gasket	
15	838775	19	Screw	
16	838648	1	Valve cover	
17	838652	1	Gasket	
18	945408	4	Flange nut	
19	941907	4	Spring washer	EARLY TYPE
20	860541	1	Valve cover	
21		1	· INSERT	
22		4	· SCREW	
23	860606	1	Hose	
24	838651	1	Valve cover	
25	838654	2	Gasket	
26	3547599	1	Oil filler cap	
27	953034	8	Stud	
28	968458	8	Nut	